

Kit Contents

- (2) Grab Handles
- (2) M8 x 70mm Socket Head Bolts
- (2) M8 x 100mm Socket Head Bolts
- (2) Short Spacers
- (2) Long Spacers

Required Tools

- Ratchet
- 13mm Socket

-6mm Hex Socket -Torque Wrench

Front Steel Grab Handle Set 2007-2018 Jeep JK Wrangler P/N: RT27063



Read all instructions carefully prior to starting installation.

- Using a 13mm socket, remove the 8mm bolts just to the outside of the visor and on the top of the A-Pillar on the left side. Use caution when removing the bolts as they can fall into the windshield frame cover.
- Slide an M8 x 70mm Socket Head Bolt through a Grab Handle, followed by a Short Spacer as shown in Figure 1. Loosely thread the bolt into the hole outside of the visor using a 6mm Hex Socket.
- Slide an M8 x 100mm Socket Head Bolt through a Grab Handle, followed by a Long Spacer as shown in Figure 1. Loosely thread the bolt into the hole on the A-Pillar using a 6mm Hex Socket.
- Tighten the bolts equally until they are snug. Torque the bolts to 17 ft. lbs.
- 5. Repeat steps 1-4 on the opposite side.



NOTE: The grips on the handles may start to twist and be easy to remove from the handle over time. To solve this:

- **1.** Remove the grip.
- 2. Remove any dirt and debris from both the grip and the handle.
- 3. Apply super glue into the grip and slide it onto the handle, ensuring the text is oriented correctly.
- 4. Let the super glue dry for a few hours before using the handle.

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1. Start with the rear seat handles first. Begin by removing the two OE bolts that attach the upper speaker housing to the roll bar.

2. Now get the handle and hardware. The kit provides new longer Allen head bolts. Before installing simply thread Allen head bolts in the roll bar to assure threads are clean and free of paint, dirt or burs. Unthread the bolts and now install with the handle.





3. Insert Allen head bolts through handle and thread into roll bar. DO NOT Overtighten the bolts or use power tools to tighten, it could cause the threads to be striped or bolt to break. When tightening alternate between the two Allen head bolts to assure the handle seats flat to the roll bar.

Now repeat this process to the other side.

