

3651 N Highway 89 • Chino Valley, AZ 86323 (928) 636-7080 • www.p-a-g.net

JEEP WRANGLER JEEP WRANGLER UNLIMITED 2 & 4 DOOR 2" BODY LIFT KIT INSTALLATION INSTRUCTIONS 07-08 KIT# 992

⚠ WARNING

Installation of a Performance Automotive Group body lift kit will chan ge the ve hicle's center of gravity and handling char acteristics bo th on - and off-road. You must drive the vehicle safely! Extreme care must be taken to prevent ve hicle rollover or loss of control, which could result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers and always make sure all ve hicle occupants have the ir seat belts fastened.

△ WARNING

Before you install this kit, read an d und erstand all instructions, war nings, cautions, and no tes in this instruction sheet and in the vehicle owner's manual.

A CAUTION

Proper installation of this kit requires knowledge of the factory recomme nded pro cedures for re moval a nd installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the inst allation. In stallation of this kit withou t proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle. We strongly recommend that a certified mechanic familiar with the installation of similar components install this kit.

△ WARNING

DO NO T combine susp ension, bod y, or other lift devices. Use of vehicle with combined lifts may result in unsafe and/or unexpected handling characteristics.

△ WARNING

This kit should only be installed on a vehicle that is in good working condition. Before you install the kit, thoroughly inspect the vehicle for corrosion or deformation of the sheet metal around the factory body mounts. If the vehicle is suspected to have been in a collision or misused, do n ot in stall this kit. Off-road use of your vehicle with this kit installed may increase the stress applied to the factory body mounts. We do not recommend that any vehicle with a body lift kit installed be involved in any extreme off-road man euvers such as jumping. Failure to observe this warning may result in serious personal injury and/or severe damage to your vehicle.

△ WARNING

Many states and municipalities have law s restricting bumper heights and vehicle lifts. Consult state and local laws to d etermine if the changes you intend to make to the vehicle comply with the law.

⚠ WARNING

The installation of larger tires may reduce the effectiveness of the braking system.

△ WARNING

Always wear eye pr otection wh en ope rating po wer tools.

M WARNING

Before you install this kit, block the vehicle tires to prevent the vehicle from rolling.

△ WARNING

Accidental deployment of the air bag can result in serious per sonal injury or deat h. To avoid accidental deployment during installation of the kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After you install the kit, reactivate the SRS before driving the vehicle.

NOTE

Performance Au tomotive Group recommends using the Loctite® supplied in the kit on the threads of all kit nuts and bolt s unless spe cified otherw ise in these instructions.

Before Starting Installation

NOTE

Kit parts are prefaced by the word kit and ap pear in **bold** print.

- **1.** Carefully r ead all wa rnings a nd in structions completely before beginning.
- 2. Verify all p arts h ave be en received in this kit by checking the parts list at the end of this document.

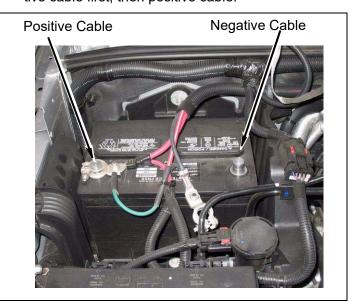
NOTE

If parts are missing from kit, please be prepared to provide the following information:

- 1. Name of purchase location
- 2. **Bar Code** on side of box
- 3. Date above bar code
- 4. Date inside box cover
- 5. Inspector # from inside box cover
- Only install this kit on the vehicle for which it is specified. If anytime during the in stallation you encounter something different from what is outlined in the in structions, call technical support at (9 28) 636-7080.
- **4.** Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

Engine Compartment

1. Disconnect both b attery cables. D isconnect ne gative cable first, then positive cable.

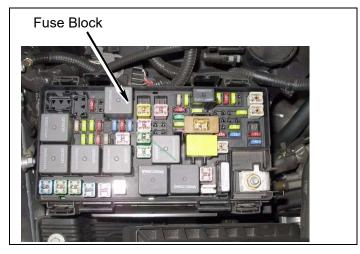


2. Airbag Fuse

NOTE

The location of the airb ag fuse may vary; check the owner's manual.

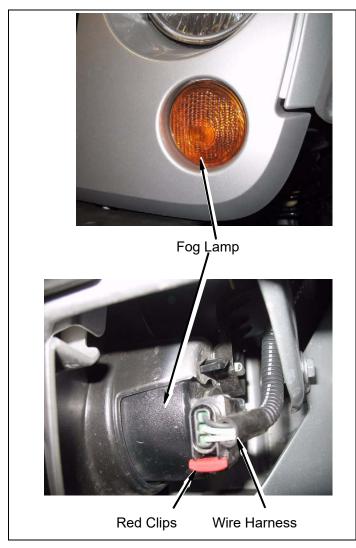
- a. Remove fuse cover.
- b. Remove airbag fuse.



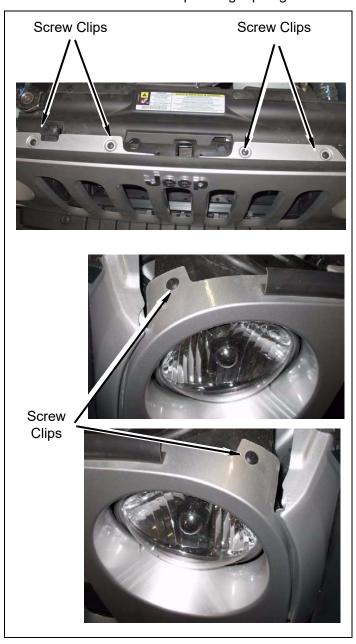
Prepare to Install Kit

Front of Vehicle

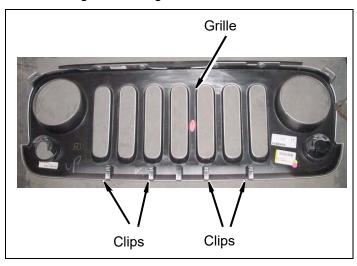
- 1. Grille
 - **a.** Unplug wire harness from two fog la mps. Slide out red tab and disconnect wire harness.



b. Remove six screw clips along top of grille.

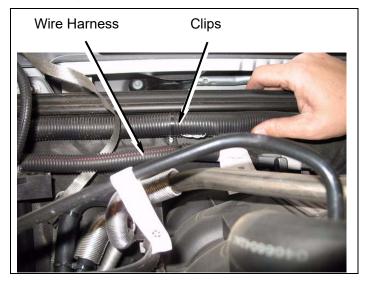


c. Remove grille from vehicle by popping four clips along bottom of grille.



Engine Compartment

- 1. Wire Harness
 - **a.** Unclip w ire ha rness on firewall a t back o f engine.



2. Steering Shaft

△ WARNING

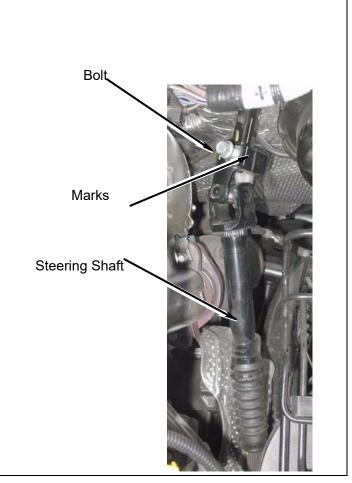
Accidental deployment of the air bag can result in serious persona I injury or death. To avoid accide ntal deployment during installation of the lift kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After kit installation, the SRS must be reactivated before driving the vehicle.

⚠ CAUTION

If the following step is not performed, the airbag clockspring co uld be da maged. Do no t turn the steering wheel while the steering shaft is disconnected.

a. Strap steer ing w heel to p revent accide ntal movement.

b. Mark steering shaft u-joint in relation to steering shaft as shown.



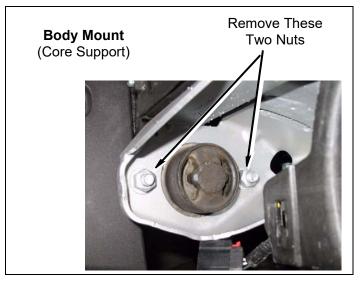
c. Remove bo It an d sl ide u -joint o ff of st eering shaft.

Install Kit

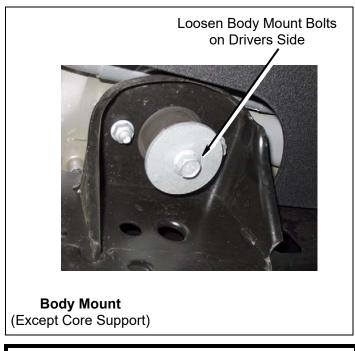
Body

1. Prepare to lift body from frame

a. Remove two nut s on front co re su pport bo dy mount on driver side.



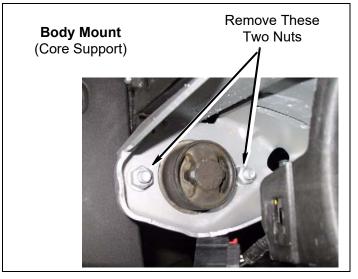
b. Driver Side: Loo sen, but DO NOT REMOVE, body mounting bo lts. 2 Door - 4 body mount bolts and 4 Door - 5 body mount bolts.



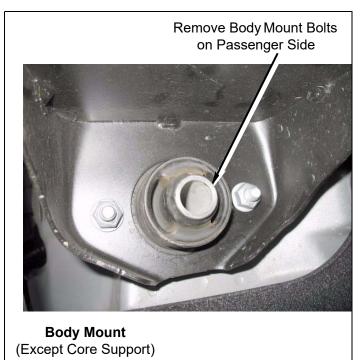
NOTE

The number of body mounting bolts may vary depending if vehicle is a 2 door or 4 door.

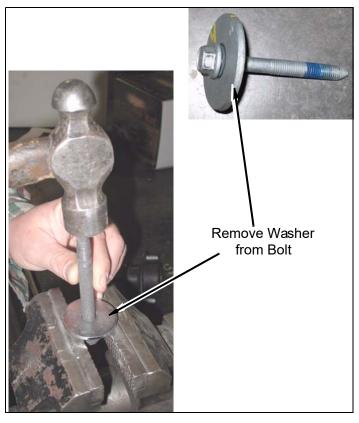
c. Remove two nu ts on front co re su pport body mount on passenger side.



d. Passenger Side: Remove bolt and lower bushing from each cab mount on passenger side. 2
 Door - 4 body mount bolts and 4 Door - 5 body mount bolts.



e. Remove large washer from factory bolts by supporting large washer and tapping on the bolt.



△ WARNING

Use extreme caution when lifting body from frame. To prevent se rious per sonal injury, e nsure the lifting device is securely placed. Keep your hands out from between the body and frame.

△CAUTION

Continually check hoses, wire s, lines, etc. to be sure that everything is flexin g properly and not binding, or damage to the vehicle could result. Be especially careful of the a/c hoses at the fire wall, the belt pulley, and at the core support. Ensure brake lines stretch while lifting. Bending the lines to gain ample slack may be necessary. Be extremely careful not to kink the lines.

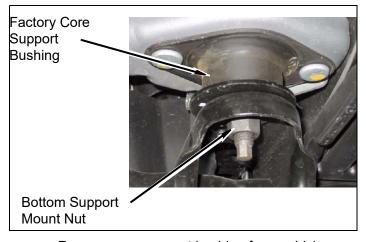
2. Passenger side

a. Position a hydraulic floor jack and a wood block under passenger side of b ody (under the body seam). Slowly lift body just enough to install a kit block on top of factory upper bushing.

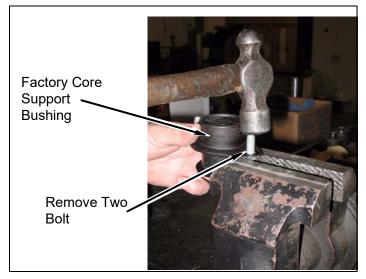
△ WARNING

The *kit* **blocks** must be installed <u>in addition to</u> the factory upper and lower bushings. Installing the *kit* **blocks** without the factory upper and lower bushings could result in damage to the vehicle or serious personal injury.

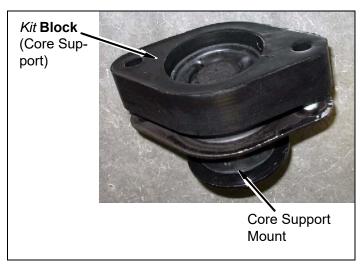
b. Remove bottom nut on fr ont core support mount.



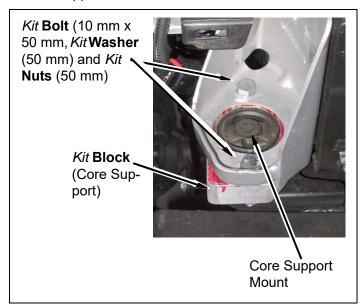
- **c.** Remove core support bushing from vehicle.
- **d.** Remove the two bolts from core support mount by tapping on them with a hammer.



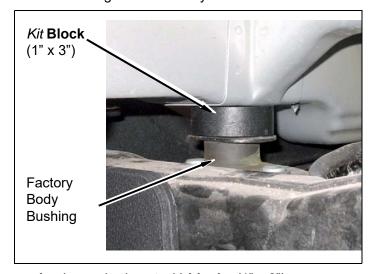
e. Place *kit* **block** (core support) on core support mount.



f. Install four *kit* washers (10 mm), two *kit* bolts (10 mm x 50 mm), two nuts (10 mm) and core support mount on vehicle.

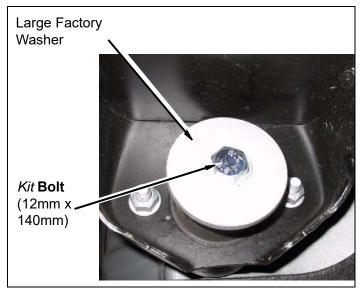


g. Install *kit* **blocks** (1 " x 3") onto factor y bo dy bushings on each body mount.

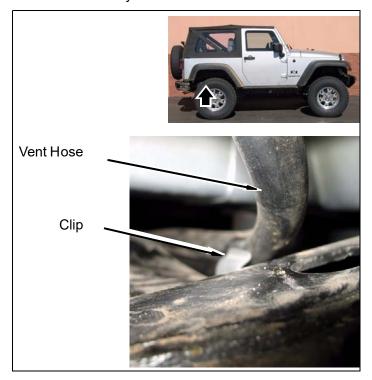


h. Lower body onto *kit* **blocks** (1" x 3").

- 3. Install kit bolts.
 - a. <u>2007 only!</u> Install *kit* **bolt** (12mm-1.75 x 140mm) and factory large washer on each body mount. DO NOT TIGHTEN.
 - b. <u>2008 only!</u> Install kit bolt (12mm-1.75 x 140mm) all bod y mounts EXCEPT rear most two. Install two kit bolt (14mm-2.0 x 140mm) in two rear most body mounts. U se factory large washer on each bo dy mount. DO NO T TIGHTEN.

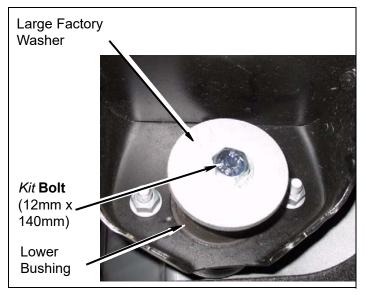


c. Unclip vent hose on passenger side just in front of last body mount.



4. Cab driver side

- a. Repeat previous steps on driver side of vehicle.
- b. Remove each kit bolt, one at a time, and apply a small a mount of kit Loctite® o nto thre ads. Install kit bolt (12mm-1.75 x 140mm), and lower bushing. TIGHTEN kit bolts.



Engine Compartment

1. Install kit steering extension

△ WARNING

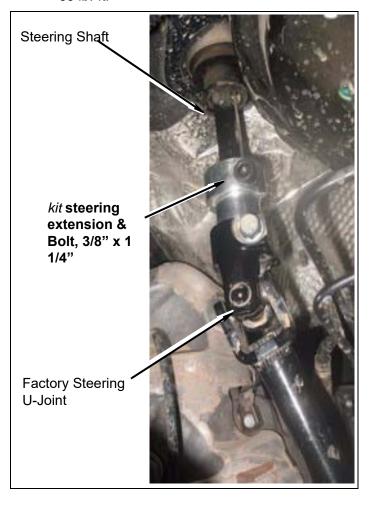
Verify the steering shaft is securely installed as specified in the instructions. Failure to do so may cause steering malfunction, resulting in property damage or serious personal injury.

M WARNING

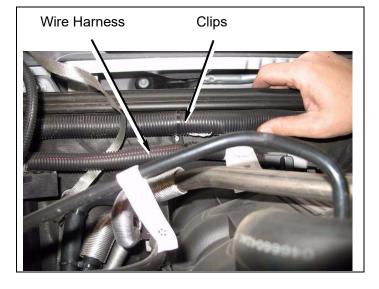
Accidental deployment of the air bag can result in serious persona I injury or death. To avoid accide ntal deployment during installation of the lift kit, the Supplemental Restraint System (SRS, or airbag) must remain deactivated. Do not allow anyone near the airbag during installation. Refer to the factory service manual or owner's manual for the recommended procedure to disable the SRS. After kit installation, the SRS must be reactivated before driving the vehicle.

- **a.** Slide *kit* **steering extension** onto shaft sticking through firewall.
- **b.** Slide u-joint of ste ering shaft onto *kit* **ste ering extension**.

c. Apply a small amo unt of kit Loctite® onto factory bolt and kit 3/8" x 1 1/4" bolt and tighten to 33 lb.-ft.



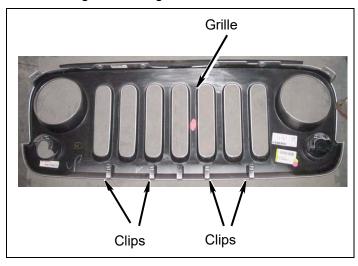
- 2. Wire Harness
 - a. Clip wire harness on firewall at back of engine.



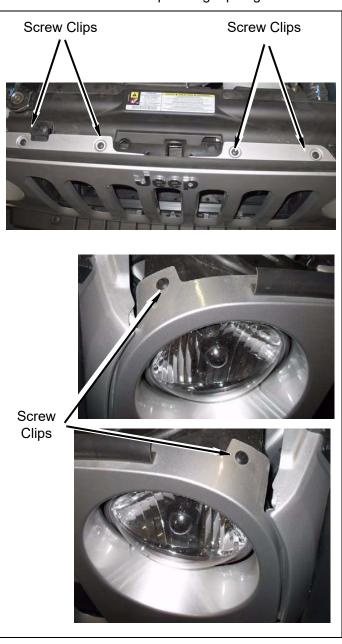
Front of Vehicle

1. Grille

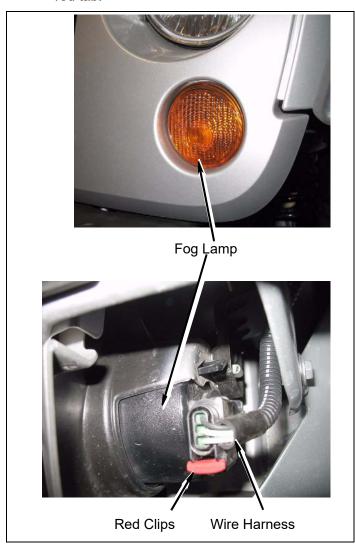
a. Install grille on vehicle by poppi ng four clip s along bottom of grille.



b. Install six screw clips along top of grille.



c. Connect wire harness on two fog lamps. Slide in red tab.

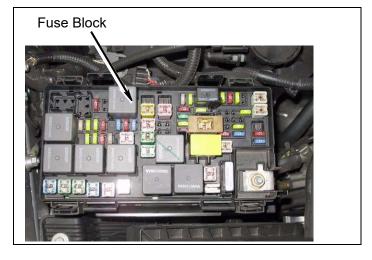


2. Airbag Fuse

NOTE

The location of the airbag fuse may vary; check the owner's manual.

a. Install airbag fuse

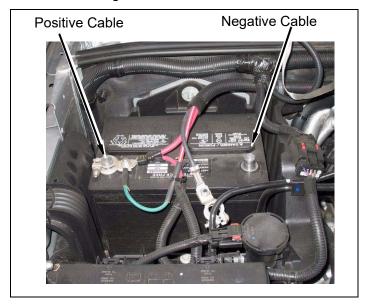


b. Install airbag fuse cover.

After Completing Installation

Engine Compartment

1. Connect both battery cables. Connect positive cable first, then negative cable.



Miscellaneous

- **1.** Apply *kit* **label** (war ning) onto dashbo ard in plain sight of all vehicle occupants.
- 2. Check all fasteners to ensure they are tight.
- **3.** Ensure all wire s, h oses, cables, etc. are properly connected and there is ample slack.
- 4. Adjust headlights

Dynamic Vehicle Check

 Check steerin g in bo th d irections to en sure that there is n o bind. C heck operation of clutch, brake system, a nd parking b rake. Check oper ation of transmission and transfer case. Ensure there is full engagement in all gea rs and 4 WD ranges. Check battery connections and electrical component operations. Test-drive vehicle.

M WARNING

Retorque all fasteners after 500 miles and after off road use. All b ody lif t compon ents sh ould be visually inspected and fasteners retorqued during routine vehicle servicing.

A CAUTION

Performance Automotive Group does not recomme nd any particular wheel and tire combinations for use with its body lifts and cannot as sume responsibility for the customer's choice of wheels and tires. Refer to your owner's manual for recommended tire sizes and warnings related to the use of oversized tires. Larger wheel and tire combinations increase stress and we aron steering and suspension components, which leads to increased maintenance and higher risk for component failure. Larger wheel and tire combinations also alter speedometer calibration, braking effectiveness, center of gravity, and han dling c haracteristics. C onsult an experienced local off road shop to find what wheel and tire combinations work best with your vehicle.

NOTE

All warranty information, in struction sheets, and other documents regarding the installation of the is product must be retained by the vehicle owner. Information contained in the instruction s and on the warranty card will be required for any warranty claims. The vehicle owner needs to understand the modifications made to the vehicle and how they affect vehicle hand ling and performance. Failure to provide the customer with this information can result in damage to the vehicle and severe personal injury.

KIT PARTS LIST

Qty. Description

- 8 **Block**, Body Lift (1" x 3")
- 2 **Spacer**, Front Mount
- 1 Steering Extension
- 1 XXXX (Hardware bag kit)
- 2 Bolt, (14mm x 160mm)
- 8 **Bolt**,(12 mm x 160 mm)
- 4 **Bolt**, (10 mm x 70 mm)
- 4 **Washer**, (10 mm)
- 1 **Bolt**, (3/8" x 1-1/4" socket head)

NOTE

Depending on the vehicle configuration (automatic or manual transmission, 2WD or 4WD, cab length, bed length, etc.), some parts may not be used.