

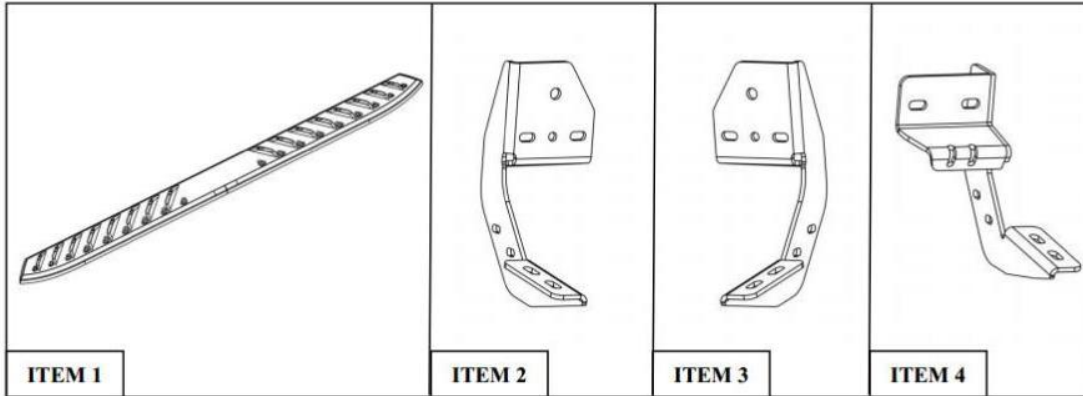
INSTALLATION INSTRUCTIONS

APPLICATION:

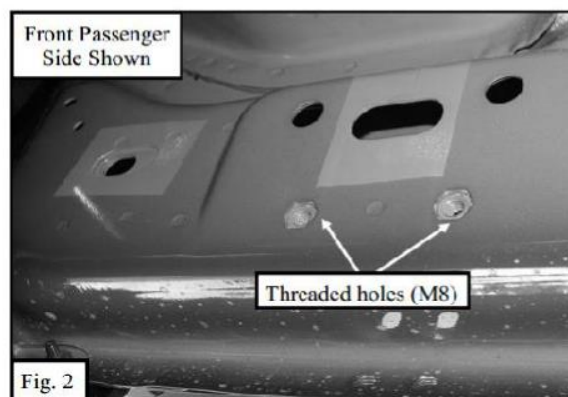
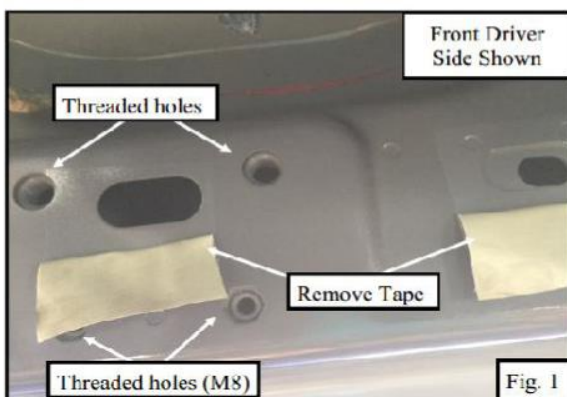
2009-2015 Ram Quad/Crew Cab 1500, 2500, 3500

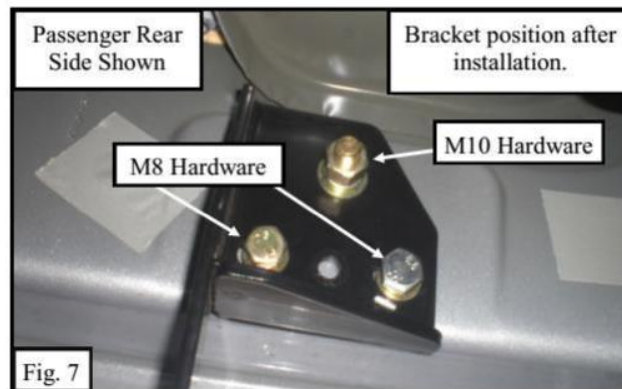
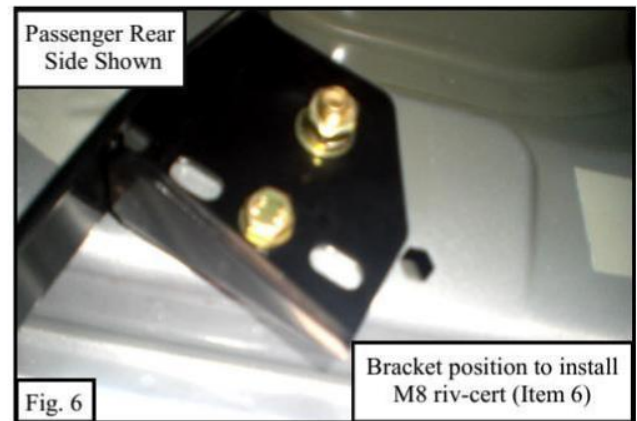
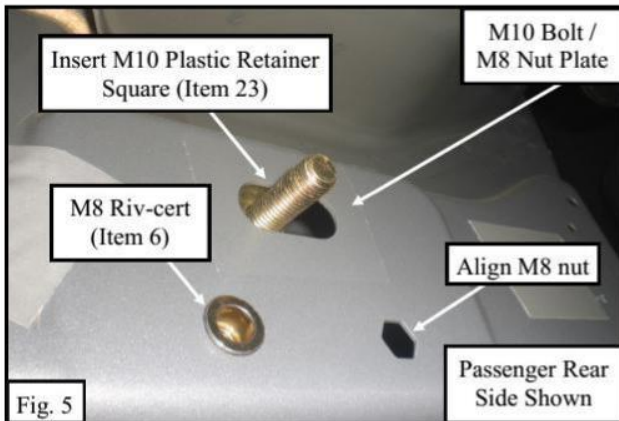
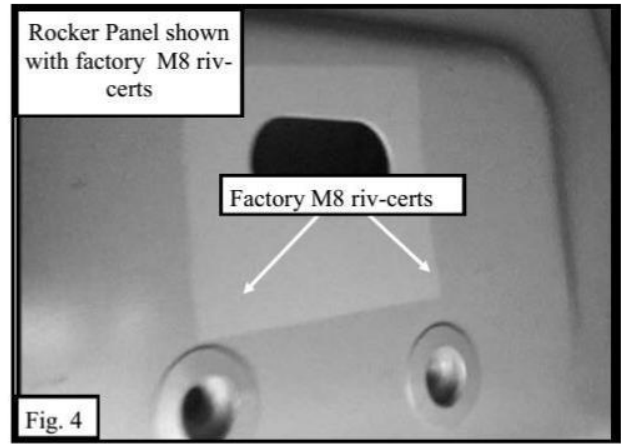
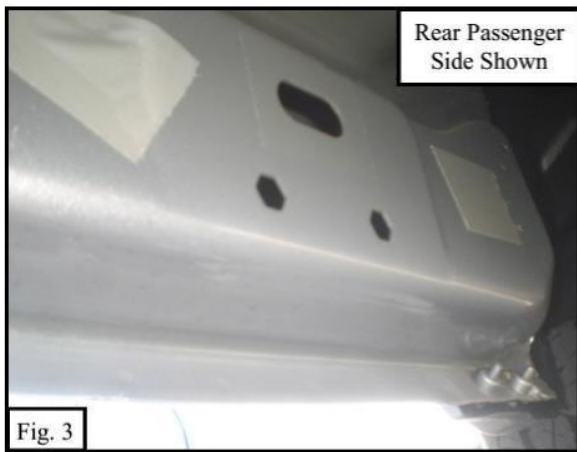
PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.



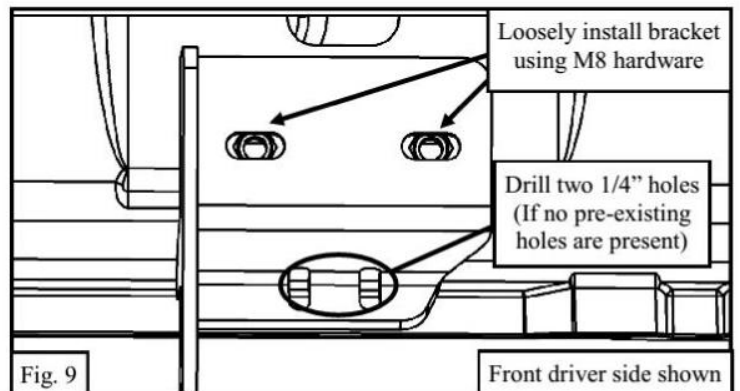
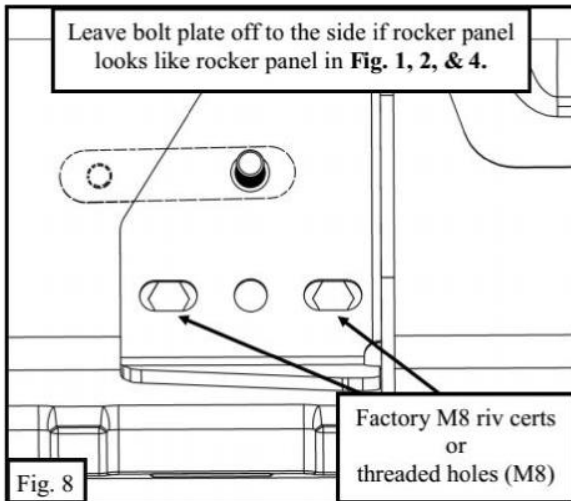
2. Check either side of the vehicles rocker panel, locate the factory holes in the rocker panel by removing the tape. Check and verify what type of rocker panel you have. **See Figure. 1, 2, 3, & 4.** *Note:* If any of the locations on the factory holes in the rocker panel have factory M8 riv-certs or threaded M8 holes, do not use provided M8 riv-certs (item 6) in that location. **Refer to Figure. 1, 2, 3 & 4.**
3. **Starting from the driver side:** If the threaded holes are not present use (2) M8 riv-certs (item 6) and insert them into the hex holes. *Note:* See Figure 6 for example on how to tighten M8 riv-certs, it will require to use an M10 bolt with M8 nut plate (item 10) along with a bracket A or B to perform this task. This procedure will permanently install M8 riv-cert. **See Figure 11** on how to install M10 nut M8 bolt plate to install bracket C, *Note:* The M10 bolt portion of the bolt plate will not be utilized for bracket C, only the M8 nut portion will be used.
4. Proceed to install Mounting Bracket C (item 4) onto the rocker panel by using (2) M8 hex cap screw (item 14), (2) M8 lock washers (item 15), (2) M8 flat washers (item 16). For the pinch weld, attach bracket (item 4) by using (2) M6 Button head bolts, (2) M6 flat washers & (2) M6 serrated flange nuts (items 17-19). *Note:* Drilling of two 1/4" holes might be necessary on pinch weld if factory holes are not present. Before drilling place masking tape on drill surface to prevent paint chipping. Drilling will be necessary for the other mounting locations on pinch weld. **See Figure. 9 & 10.**
5. On the center and rear mounting locations of drivers side attach (1) M8 riv-cert to rocker panel if not already present. Then proceed to install (1) M10 bolt/M8 nut plate (Item 10) into the rocker panel and thread (1) M10 plastic retainer (Item 23) to the M10 bolt to prevent it from falling into the rocker panel. **See Figure. 5.**



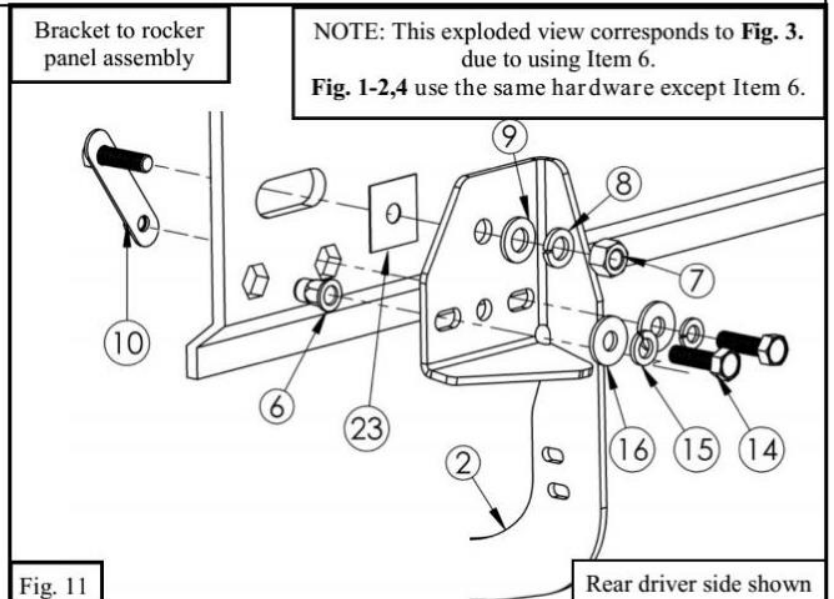
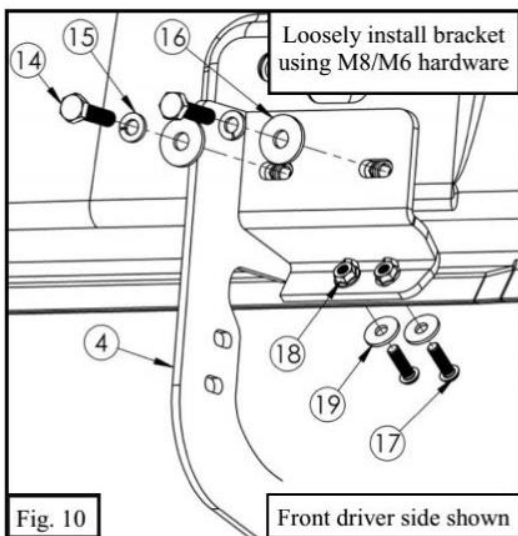


6. Loosely secure Mounting Bracket A (item 2) to the rocker panel in the center and rear mounting locations by aligning (item 10) (as shown on figure 5), using (2)M8 Hex bolts (item 14), (2) M8 Lock Washers (item 15), (2) M8 Flat washers (item 16), (1) M10 flat washer (item 9), (1) M10 lock washer (item 8), and (1) M10 Hex nut (item 7). Leave everything loose at this time. **See Figure. 7 & 11.**
7. **Starting from the Passenger side:** Insert (1) M10 bolt/M8 nut plate (item 10) into the rocker panel and thread (1) M10 plastic retainer (item 23) to the M10 bolt to prevent it from falling into the rocker panel. **See Figure. 5.**

8. If the front of the rocker panel has pre-installed M8 riv-certs, the M10/M8 plate (item 10) will need to be positioned as shown in **Figure 8**.
9. If the front rocker panel does not have pre-installed M8 riv-certs then (item 10) will be used as shown on **Figure 5 & 11**.
10. Attach mounting bracket A (item 2) to passenger front and mounting bracket B (item 3) to passenger center and rear using the same procedure as step 6.



11. If the front of the rocker panel has pre-installed M8 riv-certs, the M10/M8 plate (item 10) will need to be positioned as shown in **Figure 8**.
12. If the front rocker panel does not have pre-installed M8 riv-certs then (item 10) will be used as shown on **Figure 5 & 11**.
13. Attach mounting bracket A (item 2) to passenger front and mounting bracket B (item 3) to passenger center and rear using the same procedure as step 6.



15. For Step Board installation to the previously installed mounting brackets use the supplied M8 bolt plates and M8 hardware. Slide bolt plate into the board rail located underneath the step board, then loosely install with M8 hardware. (items 20-22, & item 24). See **Figure 13**.
5. Align and adjust the step bars and brackets as needed, then fully tighten all hardware: M10 to 35 ft-lbs, M8 to 20 ft-lbs, and M6 to 10 ft-lbs.

