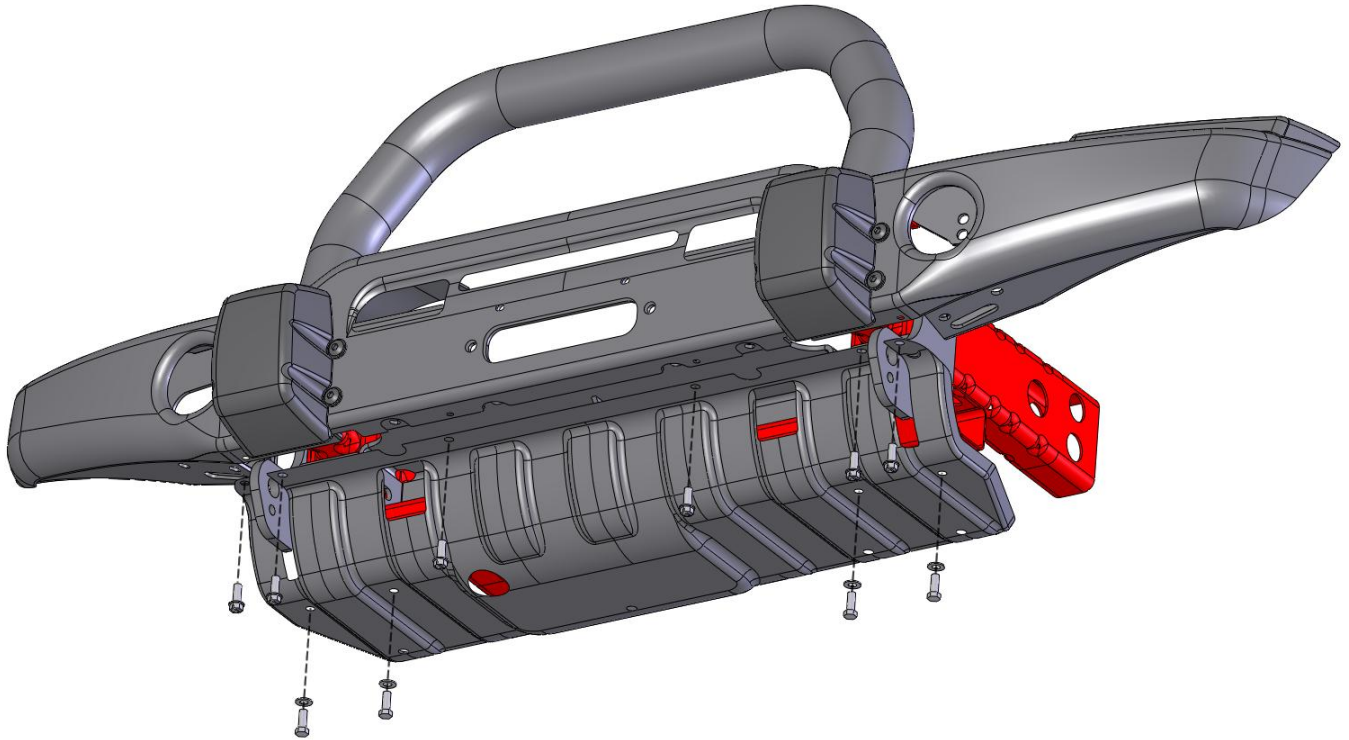




## A. SKID PLATE INSTALLATION

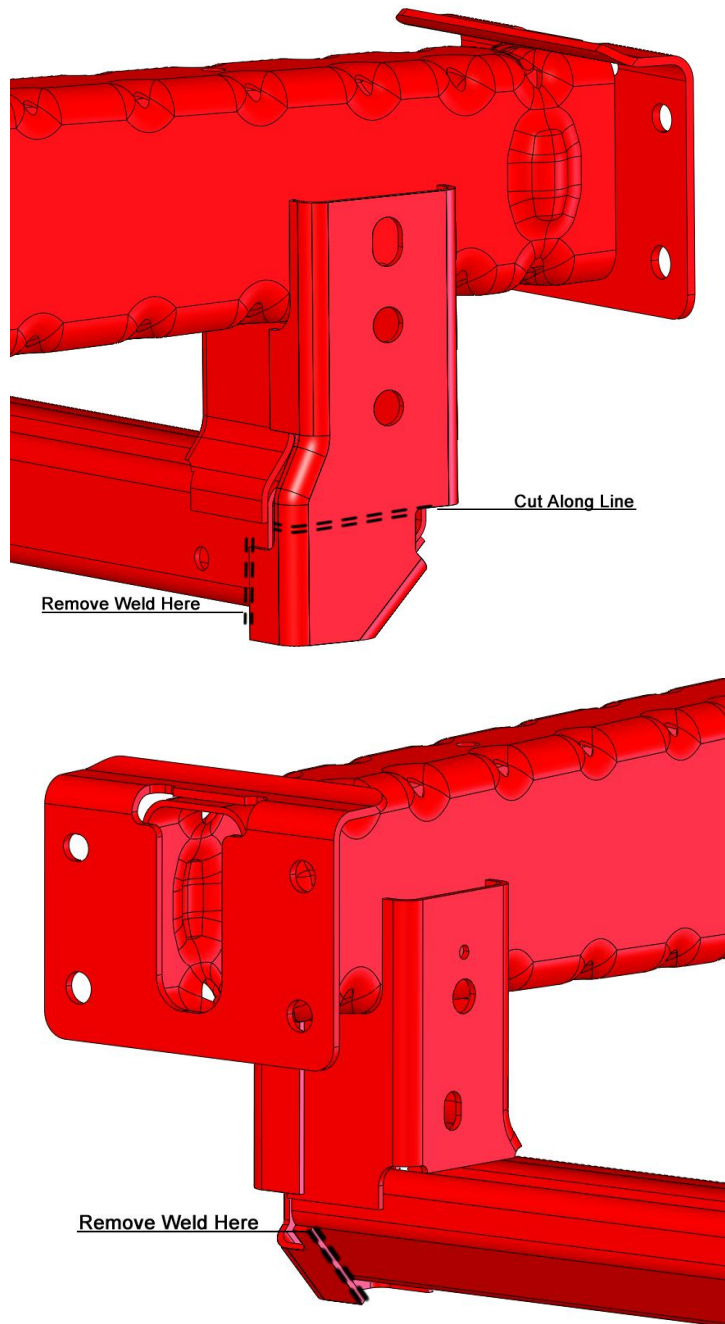


1. Hold skid plate in position under bumper
2. Insert two self threading hex head bolts into outer mounting holes
3. Start threading bolts into position and snug. Do not tighten at this time
4. Insert two self threading hex head bolts into the inner mounting holes under bumper
5. While holding skid plate up tightly against the compatibility beam, mark the 4 rear mounting holes and center punch
6. **NOTE: LATE 2009 AND 2010+ MODELS LOSE THE OUTER ATTACHMENT POINTS IN STEP #5**
7. Remove skid plate
8. Drill holes marked in #5 using a 3/8 inch drill bit
9. De-burr and treat holes with rust inhibitor or touch up paint
10. Re-install skid plate
11. Re-install the 6 self threading bolts in the front mounting holes
12. Use (4) 3/8 inch bolts, flat washers, and flange nuts in the rear mounting location
13. Torque all bolts



## B. 2010+ ONLY – COMPATIBILITY BEAM MODIFICATIONS

1. 2010 Models must have the compatibility beam modified to clear the skidplate and to provide access for the fasteners. Use a cutoff wheel to trim the beam as shown.
2. Clean the modification and paint with a rust inhibitor or touch up paint





AMERICAN EXPEDITION  
VEHICLES

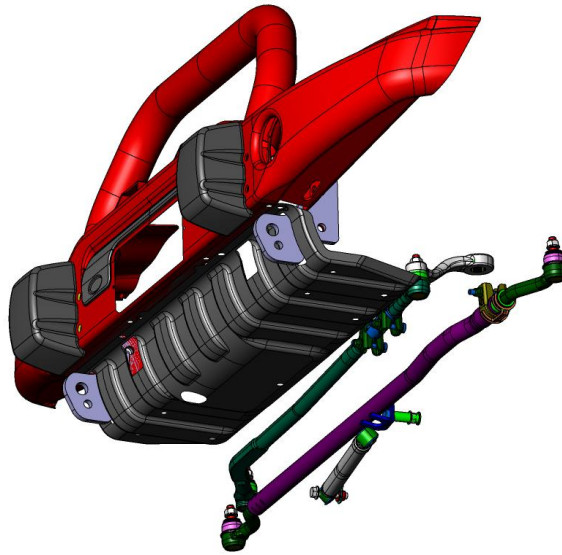
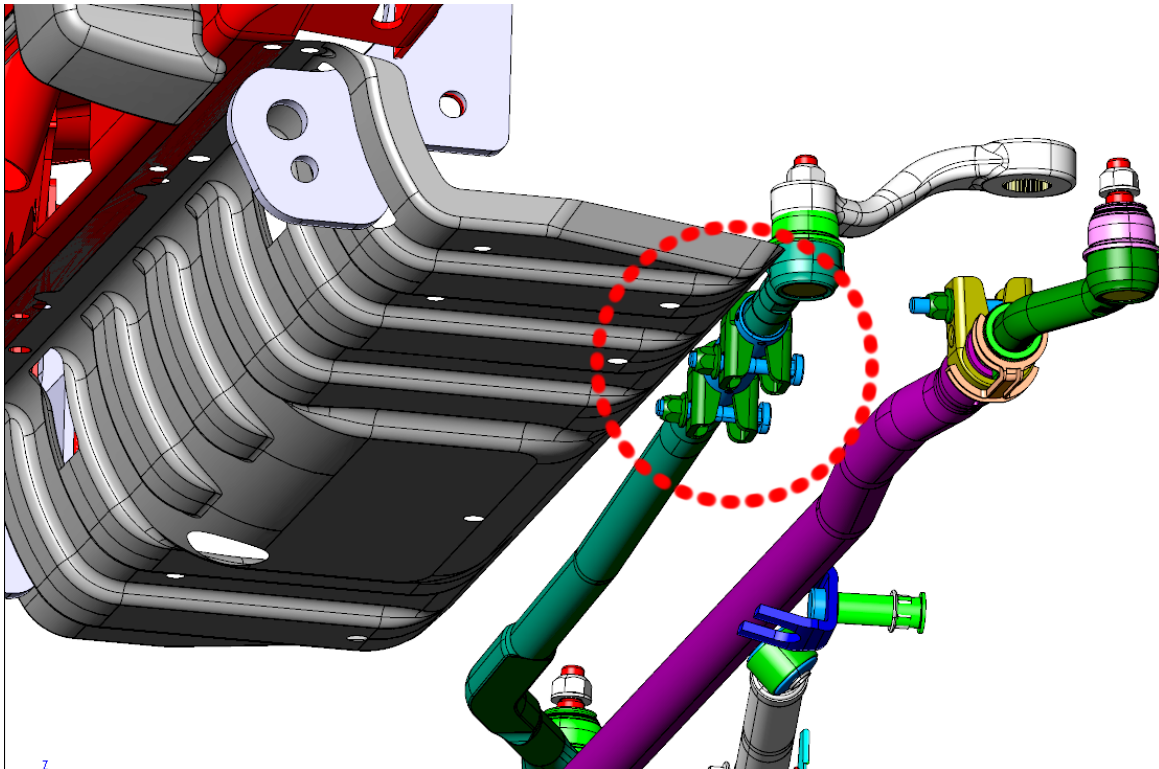


IMAGE ENLARGED BELOW



**- WARNING -**

**Check for clearance between drag link adjuster clamps and skid plate. Place bolts vertical and rearward.**